

1. Identification

Product Name	: Reactive dye ink Rc500 Red
Order No.	: RC500-R-2L
General Use	: Ink jet printing ink
Product Description	: Ink jet printing ink
SDS Number	:037-W492644
Manufacture	
Company Name	: Mimaki Engineering Co., Ltd.
Address	2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 JAPAN
Telephone No.	:+81-268-64-2413
Importer / Distributor Esta	blished in USA
Company Name	: MIMAKI USA, INC.
Address	: 150 Satellite Boulevard NE, suite A, Suwanee, Georgia 30024,
	U.S.A.
Telephone No.	:+1-678-730-0170
Emergency Telephone No.	: +1 866 928 0789 (within United States only)
	$+1\ 215\ 207\ 0061$

2. Hazards Identification

[HCS Classification]	
Physical Hazards	
Flammable Liquids	: Not classified
Health Hazards	
Acute Toxicity – Oral	: Category4
Skin Corrosion / Irritation	: Category2
Eye Damage / Irritation	: Category2
Sensitization - Skin	: Category1
Specific Target Organ Toxicity	: Category3 (respiratory irritation)
(Single Exposure)	

The above list does not include category being non-classifiable or not-applicable.





Signal Word Warning

Hazard Statements

- H302 Harmful if swallowed.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H335 May cause respiratory irritation.

Precautionary Statements

[Prevention]

P261 - Avoid breathing gas/mist.

- P264 Wash hands and eyes thoroughly after handling.
- $\mathrm{P270}$ Do no eat, drink or smoke when using this product.

P271 - Use only outdoors or in a well-ventilated area.

- P272 Contaminated work clothing should not be allowed out of the workplace.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.

[Response]

- P301+P312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
- P302+P352 IF ON SKIN: Wash with plenty of soap and water.
- P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P312 - Call a POISON CENTER or doctor/physician if you feel unwell.

P330 - Rinse mouth.

P332+P313 - If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 - If eye irritation persists: Get medical advice/attention.

P362+P364 - Take off contaminated clothing and wash it before reuse.

[Storage]

P403+P233 - Store in a well-ventilated place. Keep container tightly closed. P405 - Store locked up.

[Disposal]

P501 - Dispose of contents/container in accordance with local/regional/national/international regulation (to be specified).

3. Composition / Information on Ingredients

No	Chemical Name	Wt%	CAS No.
1	Water	40-50	7732-18-5
2	ADDITIVE E	10-20	Trade Secret
3	Reactive dye	10-20	72829-25-5
4	Glycerol	1-10	56-81-5
5	Other	1-10	Trade Secret



: Move the exposed person to fresh air. Seek medical attention if
irritation or symptoms persist.
Rinse immediately with plenty of water for 15 minutes holding the
eyelids open. Seek medical attention if irritation or symptoms persist.
: Remove contaminated clothing. Seek medical attention if irritation
or symptoms persist. Wash off immediately with plenty of soap and
water.
: If swallowed, rinse mouth with water (only if the person is
conscious).
Drink 1 to 2 glasses of water. If you feel unwell, seek medical advice
(show the label where possible).
See section 16 for further information.

5. Fire Fighting Measures

Extinguishing Media	: Use appropriate water spray, foam, powder, carbon dioxide(CO2).
Advice for firefighters	: Wear suitable respiratory equipment when necessary.

6. Accidental Release Measures

Personal precautions,	: Wear suitable protective clothing, gloves and eye/face protection.
protective equipment and	
emergency procedures	
Environmental	: Avoid release to the environment.
precautions	
Methods and material for	: For large spills: Clean spillage area thoroughly with plenty of water.
containment and cleaning	For large spills: Water jet. Avoid raising dust. Flush down the drain
up	with plenty of water.

7. Handling and Storage

Precautions for Safe	: Occupational exposure controls.
Handling	Avoid contact with eyes and skin.



Conditions for Safe: Store in a cool, dry area. Keep containers tightly closed. Keep awayStorage, including anyfrom water.Incompatibilities

8. Exposure Controls / Personal Protection		
Exposure Limit Values		
Glycerol (Glycerol, mist)	WEL 8-hr limit ppm: -	WEL 8-hr limit mg/m3: 10
	WEL 15 min limit ppm: -	WEL 15 min limit mg/m3: -

Individual protection	: Wear suitable protective equipment.
measures	
Respiratory	: Wear suitable respiratory equipment when necessary.
protection	
Occupational	: Wear suitable protective equipment.
exposure controls	



9. Physical and Chemical Properties

Information on basic physical and chemical properties

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Appearance	- Physical State	: liquid	
	- Color	: Red	
Odor		: Characteristic	
pH		: No data available	
Boiling Point		: > 100 °C	
Melting Point		: No data available	
Freezing Point		: No data available	
Flash Point		: > 110 °C (BS EN 1234/1960)	
Auto ignition temperature		: No data available	
Explosive		: No data available	
Oxidizing		: No data available	
Flammability Limits		: No data available	
Vapour Flammability		: No data available	
Vapor Pressure		: No data available	

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Relative Density	: No data available
Fat Solubility	: No data available
Partition Coefficient (n-octanol / Water)	: No data available
Vapour density	: No data available
Viscosity	: < 10 mPas (Cone & Plate)
Evaporation Rate	: No data available
Other information	
Conductivity	: No data available
Gas group	: No data available
Surface tension	: No data available

10. Stability and Reactivity

Reactivity	: Stable under normal conditions.
Chemical Stability	: Stable under normal conditions.
Possibility of Hazardous	Avoid contact with: Reducing agents, Alkaline solution.
Reactions	
Conditions to Avoid	: None.
	Stable under normal conditions.
Incompatible Materials	: Stable under normal conditions.

11. Toxicological Information

Toxicological	: No data available		
Information			
Information on toxicological effects			
Sensitization	: May cause sensitisation by skin contact.		
Respiratory or skin	: May cause sensitisation by skin contact.		
sensitisation			
Germ cell mutagenicity	: No mutagenic effects reported.		
Repeated or prolonged	: See section 16 for further information.		
exposure			

12. Ecological Information

Handling is noted because it might influence the environment when leaking and abandoning it.



Especially, note that the product doesn't flow directly to ground, the river, and the drain ditch.		
Ecotoxicity	: Not applicable.	
	Aquatic toxicity against Bacteria, IC50/3hr > 10 mg/g (OECD 209).	
	Algae EC50/72h = OECD 201, > 1 mg/L.	
	Daphnia EC50/48h = OECD 202, > 100 mg/L.	
	Brachydanio Rerio LC50/96h = OECD 203, > 200 mg/L.	
BOD5	: No data is available on this product.	
COD	: No data is available on this product.	
Metal content	: Metal content under the ETAD recommended limits.	
	Chromium (Cr) None.	
	Cobalt (Co) None.	
	Copper (Cu) None.	
Phosphorus content	: < 0.1%.	
Biodegradability	:> 85 % tested by OECD 302 B.	
AOX	: < 1.0%.	

13. Disposal Considerations

General information	: Dispose of in compliance with all local and national regulations.
Disposal methods	: Can be incinerated if in compliance with local and national
	regulations.
	Can be sent to landfill if in compliance with local and national
	regulations.
Disposal of packaging	: Can be incinerated if in compliance with local and national
	regulations.
	Empty containers can be sent to landfill after cleaning, if in
	compliance with local and national regulations.
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14. Transport Information

Check a thing without a leak in a container.

Perform prevention of collapse of cargo surely.

ADR/RID	: The product is not classified as dangerous for carriage.
IMDG	: The product is not classified as dangerous for carriage.
IATA	: The product is not classified as dangerous for carriage.



15. Regulatory Information

Safety, health and environ	mental regulations/legislation specific for the substance or mixture
Regulation by	: No data available.
Occupation Safety and	
Health Acts	
Regulation by Toxic	: No data available.
Chemicals Control Act	
Regulation by Safety	: No data available.
Control of Dangerous	
Substances Act	
Regulation by Wastes	: No data available.
Control Act	
Persistent Organic	: No data available.
Pollutants Control Act	
Japanese regulatory	: No data is available on this product.
information	
American Management	: No data available.
Information (OSHA	
Regulations)	
American Management	: No data available.
Information (CERCLA	
Regulations)	
American Management	: No data available.
Information (EPCRA	
302 Regulations)	
American Management	: No data available.
Information (EPCRA	
304 Regulations)	
American Management	: No data available.
Information (Material	
by Montreal Protocol)	
American Management	: No data available.
Information (Material	
by Rotterdam	
Convention)	



Product Name: Reactive dye ink Rc500 Red SDS No. 037-W492644 First issue: 2017/06/27 Revised: 2019/10/23

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16. Other Information

Data sources The Chemical Database, The Department of Chemistry at the University of Akron(http://ull.chemistry.uakron.edu/erd) (Description(state)) The Chemical Database, The Department of Chemistry at the University of Akron(http://ull.chemistry.uakron.edu/erd) (Colour) The Chemical Database, The Department of Chemistry at the University of Akron(http://ull.chemistry.uakron.edu/erd) (Odour) International Uniform Chemical Information Database(IUCLID)(http://ecb.jrc.it/esis) (Melting Point/Freezing Point) International Uniform Chemical Information Database(IUCLID)(http://ecb.jrc.it/esis) (Initial Boiling Point & Boiling Point Range) International Uniform Chemical Information Database(IUCLID)(http://ecb.jrc.it/esis) (Flash Point) International Uniform ChemicaL Information Database(IUCLID)(http://ecb.jrc.it/esis) (Upper / Lower Flammability or Explosive Limits) National Institute of Technology and Evaluation(NITE) (http://www.safe.nite.go.jp/ghs/h18_bunrui.html) (Vapor Pressure) International Uniform ChemicaL Information Database(IUCLID)(http://ecb.jrc.it/esis) (Solubility) International Programme on Chemical Safety(IPCS INCHEM)(http://www.inchem.org/) (Vapor Density) International Uniform Chemical Information Database(IUCLID)(http://ecb.jrc.it/esis) (Specific Gravity) International Uniform ChemicaL Information Database(IUCLID)(http://ecb.jrc.it/esis) (n-octanol / water partition coefficient) International Uniform Chemical Information Database(IUCLID)(http://ecb.jrc.it/esis) (.Autoignition Temperature) The Chemical Database, The Department of Chemistry at the University of Akron(http://ull.chemistry.uakron.edu/erd) (Molecular Weight) International Uniform ChemicaL Information Database(IUCLID)(http://ecb.jrc.it/esis) (Oral) International Uniform Chemical Information Database(IUCLID)(http://ecb.jrc.it/esis) (Dermal) OECD Screening Information Data Set(http://cs3-hq.oecd.org/scripts/hpv/) (Skin Corrosion or Irritation) OECD Screening Information Data Set(http://cs3-hq.oecd.org/scripts/hpv/) (Serious Eye



Damage or Irritation)

OECD Screening Information Data Set(http://cs3-hq.oecd.org/scripts/hpv/) (Skin Sensitization) International Uniform ChemicaL Information Database(IUCLID)(http://ecb.jrc.it/esis) (Skin Sensitization) International Uniform ChemicaL Information Database(IUCLID)(http://ecb.jrc.it/esis) (Mutagenicity) OECD Screening Information Data Set(http://cs3-hq.oecd.org/scripts/hpv/) (Germ Cell Mutagenicity) OECD Screening Information Data Set(http://cs3-hq.oecd.org/scripts/hpv/) (Reproductive Toxicity) International Uniform ChemicaL Information Database(IUCLID)(http://ecb.jrc.it/esis) (Reproductive Toxicity) OECD Screening Information Data Set(http://cs3-hq.oecd.org/scripts/hpv/) (Specific Target Organ Toxicity (Single Exposure)) International Uniform ChemicaL Information Database(IUCLID)(http://ecb.jrc.it/esis) (Specific Target Organ Toxicity (Single Exposure)) International Uniform ChemicaL Information Database(IUCLID)(http://ecb.jrc.it/esis) (Specific Target Organ Toxicity (Repeated Exposure)) OECD Screening Information Data Set(http://cs3-hq.oecd.org/scripts/hpv/) (Specific Target Organ Toxicity (Repeated Exposure)) SIDS (Fish) SIDS (Shellfish) SIDS (Algae) International Uniform Chemical Information Database(IUCLID)(http://ecb.jrc.it/esis) (Persistence) OECD Screening Information Data Set(http://cs3-hq.oecd.org/scripts/hpv/) (Biodegradability).

Further information

The information supplied in this Safety Data Sheet is designed only as guidance for the safe use, storage and handling of the product. This information is correct to the best of our knowledge and belief at the date of publication however no guarantee is made to its accuracy. This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process.